



## **Installation Instructions**

### **Single Part Stair Nosings With Alternate Anchors (X-Series)**

#### Prepare for Installation

1. Locate the packing slip(s).
2. Verify that all products listed on the packing slip are included in the package.
3. Check the products for damage. If products are damaged, report a freight claim immediately and leave the products in their packaging. If you sign for products without reporting damage you waive your right to a freight claim and will be responsible for their replacement cost.
4. Read the instructions thoroughly before beginning installation.

#### Install the Nosings

Proper installation of the stair nosings is critical to the products' performance. Repairing a poor installation is extremely difficult. Please read and follow the instructions carefully to ensure proper installation.

1. Schedule installation of the nosings to occur when the stairs are poured. The nosings must be installed before concrete or cement sets.
2. Install screws or other anchors into the nosings.
3. Mix concrete. Avoid using large aggregate and take care to ensure the concrete is the proper consistency. Proper placement of the nosing is difficult in concrete that is either too wet or too dry.
4. Pour and puddle the concrete. Place the safety nosing into position, ensuring that the leading edge is placed flush with the edge of the stair and that the nosing is level. Ensure that the concrete is filled in around completely around the anchors.
5. Tamp down the nosing to ensure it is properly seated in the substrate. Any voids left between the nosing and the substrate will cause flexing, which in turn will cause the nosing to fail.
6. Allow the concrete to set. Do not walk on the nosings for 24 hours. Do not put excessive weight on the nosings for five days.